

I318

**TECHNICAL DATA SHEET****SYNTHETIC COOLING  
LUBRICANT**

This product is a water soluble fully synthetic cooling lubricant that has no mineral oils and is used in cutting, grinding, milling, turning and broaching applications. This low-foaming synthetic cooling lubricant and cutting oil will provide lubricity and cooling thereby extending the life of the cutting tool.

This synthetic lubricant is cleaner than conventional cutting oils and cooling lubricants. It also lasts longer resulting in reduced downtime, product changeovers and waste.

For proper rust inhibition, this product can be diluted 1:20 with water.

For most applications, dilute this product with 10 to 20 parts of water prior to use.

**FOR COMMERCIAL USE**

October 26, 2016

**Intertek**