

I314

COOLING LUBRICANT

This product is non-hazardous, water soluble and biodegradable. Use in all machines calling for water-based oils and lubes, rolling oils or drawing compounds, including planers, milling machines, drills, lathes, stampers, grinders, etc. It is safe on any surface and is non-corrosive, non-rancid and odorless.

Cooling Lubricant will keep machines and machinists clean, reduce maintenance time and extend the life of cutting tools significantly.

The use of Cooling Lubricant eliminates need for post-machining solvent baths. Wash materials in 1 part product to 20 parts of water. No protective gloves or clothing needed.

For Rust Inhibition, this product can be diluted with up to 20 parts of water.

Dilute product as required and use immediately. Do not store diluted product in equipment for extended periods. Drain unused product after equipment use.

| OPERATIONS | COOLING LUBRICANT | WATER |
|-------------------|-------------------|--------------|
| Milling & Turning | 1 Part | 10 Parts |
| General Grinding | 1 Part | 50-100 Parts |
| Form Grinding | 1 Part | 25-50 Parts |
| Broaching | 1 Part | 10 Parts |
| Cut-Off Saws | 1 Part | 10 Parts |

FOR COMMERCIAL USE

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Intertek